

WHAT IS CLAIMED IS:

1. A golf club head comprised of a head main body to be integrated with a golf shaft and a surface material to be integrated with the head main body,  
wherein a groove is provided in at least part of a joining section between  
5 said head main body and surface material and joint material composed of fiber reinforced resin material is embedded in the groove.
2. The golf club head according to claim 1 wherein said groove is formed so as to spread in sectional view thereof toward the outer surface of the gold club head.
3. The golf club head according to claim 1 or 2 wherein the orientation angle of  
10 the reinforced fiber of said joint material intersects a joint border line in said joining section.
4. A manufacturing method of golf club head comprised of a head main body to be integrated with a golf shaft and a surface material to be integrated with the head main body, comprising steps of:  
15 providing a groove in at least part of a joining section between said head main body and surface material; disposing the joint material composed of fiber reinforced resin material in said groove; and  
pressurizing said joint material by a pressurizing means.
5. The manufacturing method of golf club head according to claim 4 wherein the  
20 step of disposing said joint material is a step of winding said joint material formed in a tape-like configuration.
6. The manufacturing method of golf club head according to claim 4 or 5 wherein said pressurizing means is winding of the wrapping tape.
7. A manufacturing method of golf club head comprised of a head main body to  
25 be integrated with a golf shaft and a surface material to be integrated with the

head main body, comprising steps of:

providing a groove on an entire outer periphery of a joining section between both said head main body and surface material such that the lateral section spreads toward the outer surface of the golf club head;

- 5 applying heat curing type adhesive agent in the groove;
- winding a joint material made of heat curing type fiber reinforced resin material formed in a tape-like configuration on said adhesive agent; and
- pressing said joint material.